

Protective Coatings

EPOMARINE SEALER PRIMER 环氧封闭漆

PRODUCT DESCRIPTION

产品简介

A two-component polyamide cured epoxy paint with excellent penetrating performance to the

porous primers, like inorganic zinc coating.

一种双组份聚酰胺固化环氧涂料,对多孔底漆如无机富锌底漆具有非常优异的渗透性。

RECOMMENDED USE

用途

As a sealer to apply on cured inorganic zinc coating or similar surfaces to avoid popping in

moderate to severe corrosive environments.

用于中等至严酷腐蚀环境下,作为无机富锌涂料或类似底材/涂层的封闭漆以避免漆膜起泡

COMPLIED STANDARDS

Complies with JT/T 722-2008

符合标准

符合公路桥梁钢结构防腐涂装技术条件 JT/T 722-2008

FEATURES

Excellent penetrating performance

产品特性

极好的渗透性

Tough and strong films

漆膜坚韧

PHYSICAL PROPERTIES

基本数据

Color

Grey

颜色

灰色

Volume Solids

50%

体积固体份

Flash Point

Greater than 23℃

闪点

23℃以上

Film thickness

Dry20-40 microns/coat

Wet: 40-80microns/coat

涂装膜厚

干膜: 20-40 微米/道

湿膜: 40-80 微米/道

Theoretical Coverage

 $0.067 Kg/m^2/25\ microns$

理论涂覆率

0.067 千克/平方米/25 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。

4hrs

APPLICATION

施工

Application Temperature

5℃-40℃

施工温度

混合使用期

Mixing Combine Base with Hardener, mix thoroughly with power agitator

8hrs

混合 混合主剂与固化剂,使用动力工具搅拌均匀

16hrs

Mixing Ratio Base/Hardener=9/1(by weight) 混合比例 = 3.0 % **Example 19 Example 20 Example 20 Example 20 Example 20 Example 20 Example**





Application Methods

施工方法

Airless spray, air spray 无气喷涂、空气喷涂

Airless spray 无气喷涂

Nozzle tip 喷嘴尺寸 0.43mm-0.53mm

Nozzle pressure 出口压力 ≥15Mpa

Thinning ratio 稀释比率 20-30% by volume (体积比)

Thinner Epomarine Thinner #20

稀释剂 环氧稀释剂#20

Drying time & Temperature 温度 10℃ 20℃ 30℃ Overcoating interval Surface dry 指触干燥 3hrs 2hrs 2hrs 干燥时间&涂装间隔 半硬干燥 Touch dry 30hrs 16hrs 12hrs Min. interval 最小涂装间隔 30hrs 16hrs 12hrs

> Max. interval 最大涂装间隔

Typical undercoat SD ZINC 1500N, metal zinc spray 无机富锌底漆 1500N, 热喷锌 适用下涂

Typical topcoat UNIVERSAL MIO-50 or according to the coating system of Cosco Kansai.

适用上涂 通用环氧云铁漆 MIO-50,或参考我司涂装配套

STORAGE Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept

tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

Shelf life 12 months from date of production (25°C)

贮存期限 自生产之日起 12 个月(25℃)

提请注意

贮存

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